





New Production Technologies in the Aerospace Industry

February 5<sup>th</sup> and 6<sup>th</sup> 2025 at the Hannover Centre for Production Technology PZH (Garbsen, Germany)











#### Dear Ladies and Gentlemen!

The "Machining Innovations Conference for Aerospace Industry" is set to return to the Hanover Centre for Production Technology, embodying the enduring spirit of innovation. We warmly invite you to join us for engaging discussions and presentations that explore cutting-edge approaches within the aerospace sector. In the face of ongoing geopolitical tensions and evolving global challenges, the aerospace industry continues to demonstrate remarkable resilience and adaptability. It is now shifting its focus toward a future shaped by groundbreaking technologies. These innovations are pivotal in driving the adoption of sustainable manufacturing practices, addressing the impacts of climate change, and accelerating the transition to a circular economy.

At the same time, the strategic integration of digitalization is unlocking new opportunities for value creation in production processes. This development emphasizes the necessity for continuous dialogue and collaboration to effectively tackle the multifaceted challenges and opportunities ahead. It also reinforces the industry's role in contributing to global sustainability and economic vitality.

Since its establishment in 2001, the annual "Machining Innovations Conference for Aerospace Industry," hosted by the Institute of Production Engineering and Machine Tools (IFW) and the Manufacturing Innovations Network e.V. (MIN), has acted as a driving force for innovation. The conference continues to expand the horizons of manufacturing through vital industry exchanges and collaborative efforts.



The conference brings together international experts and researchers to foster dialogue and exchange ideas on advancements in manufacturing technology. On behalf of the Organizing Committee, we welcome you to the 24th Machining Innovations Conference for Aerospace Industry (MIC2025) on February 5<sup>th</sup> and 6<sup>th</sup>. Leading experts from industry and research will showcase cutting-edge trends, advanced knowledge, and recent research outcomes in the aerospace sector. The conference program will also feature a guided tour of the IFW laboratory. Additionally, young researchers will share their latest discoveries during a poster session, while companies will present their newest innovations for the manufacturing industry in the exhibition area.

The scientific speeches and publications are sponsored by the International Academy for Production Engineering (CIRP). All contributions to the scientific session were single-blind peer-reviewed and published in MIC Proceedings, accessible via SSRN (https://www.ssrn.com/).







Prof. Dr.-Ing. Berend Denkena

We proudly present the agenda for this year's conference. For further information, please visit our website: www.mic-conference.com

We look forward to welcoming you to the 24<sup>th</sup> MIC!

Yours sincerely,

A. Schuit

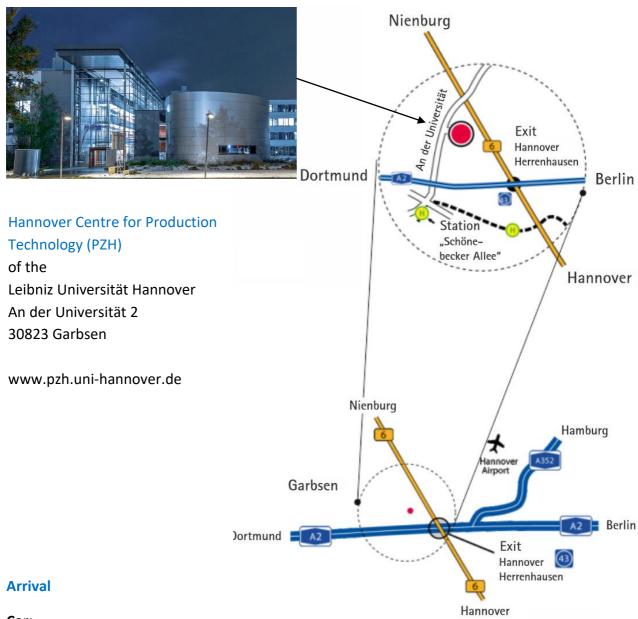
#### **Harald Schmitz**

Head of the Board of the Manufacturing Innovations Network e.V., Senior Manager Premium AEROTEC at the Varel plant Berend Denliera

Prof. Dr.-Ing. Berend Denkena

Head of the Institute of Production Engineering and Machine Tools, Leibniz Universität Hannover





#### Car:

Leave the freeway A2 at exit "Herrenhausen", then follow the federal road B6 in the direction of Nienburg. Turn left onto the street "An der Universität". Take the third exit of the traffic circle and use the parking area to your left.

#### **Public transportation:**

Hannover Central Station → Kröpcke (8 min by foot or by tram lines 1, 2, 3, 7, 8, or 9) → change to Line 4 in the direction of Garbsen and get off at Schönebecker Allee → take the shuttlebus 404. You will need a ticket for this trip that includes the ticket zones A and B. The price will be about 4,50 € for a one-way ticket.

#### Plane:

Hannover Airport or any other airport  $\rightarrow$  use the public transportation to get to Hannover's Central Station  $\rightarrow$  follow the instructions under public transportation.



#### Host

This conference is hosted by the Manufacturing Innovations Network e.V. in cooperation with the Institute of Production Engineering and Machine Tools of the Leibniz University Hannover, Germany.

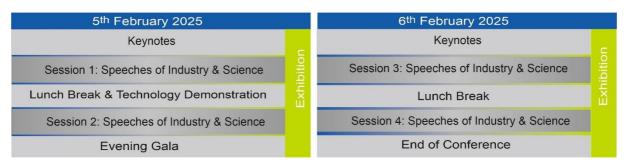
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Head of the Board of the Manufacturing Innovations Network e.V., Senior Manager Premium AEROTEC at the Varel plant

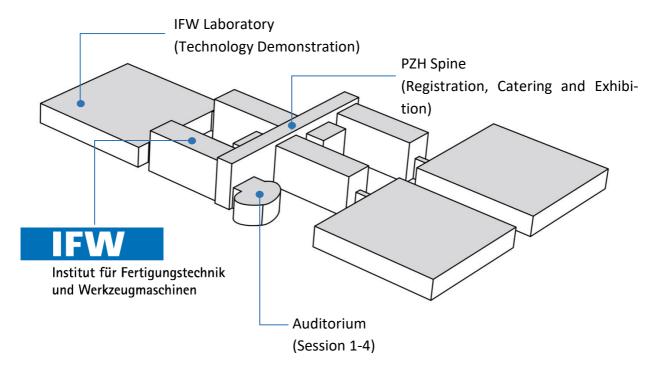
## Prof. Dr.-Ing. Berend Denkena

Head of Institute of Production Engineering and Machine Tools of the Leibniz Universität Hannover

#### **Conference Structure**



#### Overview of the PZH





# **Welcome Speech (Auditorium)**

**09:00 a.m.** Introduction Speech for the Machining Innovations Conference 2025 *Prof. Dr.-Ing. Berend Denkena, Leibniz University Hannover* 

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Keynote Spe 09:15 a.m.	Hard Crash or Soft Landing? Challenges and Success Factors of Industrialization Dr. Silke Maurer, Chief Operating Officer, MTU Aero Engines AG
Keynote Spe 09:45 a.m.	Securing Production Performance through Digital Collaboration  Jacek Kruszynski, Chief Technology Officer, MAPAL Group
10:15 a.m.	Introduction of the Exhibitors
10:30 a.m.	Exhibition & Coffee Break
11:00 a.m.	Leveraging Digital Twins for the Manufacturing of Safety-Critical Aerospace Parts Vincent Gerretz, Co-Founder & Managing Director, gemineers GmbH
11:30 a.m.	Rapid Plasma Deposition <sup>®</sup> Replacement of Legacy Forgings and Castings Odd Terje Lium, Vice President of Engineering & ETC Site Leader, Norsk Titanium AS
12:00 p.m.	Advancing Sustainable Manufacturing: Innovations in Cutting Fluid Performance Testing Jack Secker, Technical Lead, Cutting Fluid, AMRC
12:30 p.m.	Lunch Break & Technology Demonstration
02:30 p.m.	Stairway to Sustainability – Measurement and Control Solutions to Reduce the CO2 Footprint per Part  Dr. Jens Kummetz, Head of Technical Training, DR. JOHANNES HEIDENHAIN GmbH
03:00 p.m.	Paper Presentation
03:30 p.m.	Exhibition & Coffee Break
04:00 p.m.	Directed Energy Deposition (DED) - The Largest Additive Production Part in Commercial Aviation, Machined in Varel  Dr. Jan Roman Hönnige, Industralisation Manager & Product Owner DED, Premium AEROTEO
04:30 p.m.	Simulating Cutting Tools and Processes – Advances and Future Applications Dr. Arne Mücke, Founder & Managing Director, Tetralytix
05:00 p.m.	End of First Conference Day
07:30 p.m.	Evening Gala

Sheraton Pelikan Hotel Hannover



## Welcome Speech (Auditorium)

09:00 a.m. Introduction Speech for the Machining Innovations Conference 2025

Harald Schmitz, Chairman of the Board, Manufacturing Innovations Network e.V.

**Keynote Speech** 

09:15 a.m. Advanced Manufacturing Technologies for Future ZEROe Aircraft

Dr. André Walter, Chairman of Management Board, Airbus Aerostructures GmbH

**Keynote Speech** 

09:45 a.m. Artificial Intelligence vs. Human Understanding of Physics: How can the

Skill Gap in Manufacturing be Solved?

Dr. Yavuz Murtezaoglu, Managing Director, ModuleWorks

10:15 a.m. Exhibition & Coffee Break

11:00 a.m. The Pursue for Operational Efficiency: A Long-Term Airline Vision

Dr. Asteris Apostolidis, Senior Lead, Technical Innovations & Emerging Technologies, KLM

**Royal Dutch Airlines** 

11:30 a.m. Leveraging Manufacturing Engineering in Production

Charles Tivey, Founder and Manager, Aerospace Validation Center, Siemens AG

12:00 p.m. Paper Presentation

12:30 p.m. Lunch Break and Poster Session

**Keynote Speech** 

02:00 p.m. AFSD Hybrid Manufacturing: Deposition and Machining Strategies

Prof. Tony Schmitz, Mechanical, Aerospace and Biomedical Engineering,

University of Tennessee

02:30 p.m. Advanced Manufacturing Technologies for Structural Components

Armin Walther, CEO, bavius technologie gmbh

03:00 p.m. Machinability Framework for Digital Cutting Tool and Process Design in

**Aerospace Manufacturing** 

Trent Woodcock, Account Manager, Third Waves Systems/Solid Flow

03:30 p.m. From Chaos to Control: Harnessing Decision Intelligence for Smarter

**Production** 

Siebo Stamm, Co-Founder, AQonvis GmbH

04:00 p.m. Farewell Speech (Auditorium)

Prof. Dr.-Ing. Berend Denkena, Leibniz University Hannover

04:15 p.m. End of the Conference



# 45 min Guided Tours in the IFW Laboratory | Feb 5<sup>th</sup> 12:30 p.m.

Find out more about the research projects of the IFW. During guided tours through our laboratory, we show various projects featuring live demonstrations.

# Towards Automatization - Al Chip Detection



Maintaining Tolerances: Deformation control for thin-walled workpieces



Wnendt

**SmartRoughing** 



Fusion of Machine & Force Data: Single Cutting Edge Analysis



Process Parallel Quality Control: A Digital Twin Implementation in Milling Operations













#### **Exhibition**

The exhibition at the MIC offers an opportunity to get in touch with companies from the industry. The exhibition area can be visited between lectures. Below are the companies that will be present as exhibitors at MIC2025.

#### This Year's Exhibitors































# MMC Hartmetall GmbH

A Sales Company of AMITSUBISHI MATERIALS





# **Exhibition Area**





# Scientific Topics | Feb 5<sup>th</sup> 03:00 p.m. and 6<sup>th</sup> at 12:00 p.m.

# Dimensional Error Shaping and Diminishing in Peripheral Milling of Thin-Walled Structures by End Mills with Progressive Helix Angle

Lasse Evers, Tobias Ruhsam, Michel K. Seiffert, Jan H. Dege Institute of Production Management und Technologie (IPMT), Hamburg University of Technology (TUHH) & Ceratizit Balzheim GmbH & Co. KG

# Development of an Innovative Drilling Process for Machining Titanium/CFRP Stack Materials

Felix Hartmann, Jens Schneider, Peter Hedrich

Fraunhofer IPA (Institute for Manufacturing Engineering and Automation) & Stiefelmayer Spanntechnik GmbH & Co. KG & Kempf GmbH

# Use of a Referencing System for the Automation of a Riveting Process in the Aircraft Fuselage

Nils Heidemann, Jacques Biltgen, Felix Holleitner, Eugen Gorr, Jörg Jendrny, Konstantin von Haugwitz, Jan Sender

Fraunhofer IGP (Institute for Large Structures in Production Engineering) & Airbus Operations GmbH & University of Rostock

#### Mechanistic Turning Force Modeling for Corner and Edge Radiused Inserts

Raja Kountanya, Santhosh Ranganath, Changsheng Guo Pratt & Whitney & RTX Technology Research Center

# Analysis of Abrasive Wear on Precision Tools Using Artificial Intelligence Methods

Niklas Lohmar, Benedikt Thimm

Transfer Centre for Intelligent Production Systems, Rheinische University of Applied Sciences Cologne

## Fast Part Geometry Estimation for 3-Axis Milling

Yiğit Özcan, Shashwat Kushwaha, Jun Qian, Dominiek Reynaerts Department of Mechanical Engineering, KU Leuven

### Residual Stresses Induced by Solid Reaming in Holes on a Martensitic Helicopter Shaft

T. Leveille, J. Rech, F. Valiorgue, M. Dumas, U. Masciantonio, H. Karaouni

Ecole Centrale de Lyon & Airbus Helicopters & Cetim & Framatome & SAFRAN Tech & MISUTECH

# Multi Sample-Rate Force Monitoring in Milling Based on Current and Voltage Measurement

Adrian K. Rüppel, Youssef Telha, Markus Meurer, Thomas Bergs

Manufacturing Technology Institute (MTI), RWTH Aachen University & Fraunhofer IPT (Institute for Production Technology)

### Influence of Broaching Oil Properties on the Tool Wear During Roughing Processes

Christoph Zachert, Markus Meurer, Thomas Bergs

Manufacturing Technology Institute (MTI), RWTH Aachen University & Fraunhofer IPT (Institute for Production Technology)

#### Strategies to Implement Feature Specific Processing Parameters in PBF-LB of Ti-6Al-4V

Johanna Steiner-Stark, Felix Zell, Kevin Gutzeit, Benjamin Kirsch, Jan C. Aurich Institute for Manufacturing Technology and Production Systems, RPTU Kaiserslautern

#### Distortion Prediction of Large Parts by a Sensoric Clamping System

Berend Denkena, Henning Buhl, Heiko Blech

Institute of Production Engineering and Machine Tools (IFW), Leibniz University Hannover





The Mozart Hall at the Sheraton Hannover Pelikan Hotel offers an exceptional setting for an unforgettable Evening Gala. Located in the trendy Pelikan District, this modern design hotel stands on the historic grounds of the former Pelikan fountain pen factory. Lovingly and meticulously restored, the venue seamlessly blends historic charm with contemporary elegance, providing the perfect backdrop for a sophisticated and memorable event. We hope that you enjoy the selected menu. Shuttles will bring you to the evening gala and then back to your accommodation.

## **Program Overview | Feb 5<sup>th</sup>**

07:30 p.m. Opening of the Evening Gala08:00 p.m. Words of Professor Denkena

08:30 p.m. Dinner 09:30 p.m. Social Hour

### **Address**

Pelikanplatz 31 30177 Hannover





For your stay in Hanover, we have selected hotel near the conference venue or the gala location. Please contact all hotels directly for bookings. It is not possible to book via the keyword "MIC2025". The accommodation option are listed below:

#### Sheraton Pelikan Hotel\*\*\*\*

Pelikanplatz 31 30177 Hannover

Phone: +49 511 90930

info.sheratonhannover@arabella.com



#### Hotel Landhaus am See\*\*\*\*

Seeweg 27-29 30827 Garbsen

Phone: +49 5131 4686-0 info@landhausamsee.de



## **Novotel Suites Hannover City\*\*\***

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Rundestraße 9 30161 Hannover

Phone: +49 511 374500

h3755@accor.com



### **Globotel Business\*\*\***

Porschestraße 8 30827 Garbsen

Phone: +49 5131 4920 reservierung@globotel.de

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#### Hotel-Restaurant Bullerdieck\*\*\*\*

Bürgermeister-Wehrann-Straße 21

30826 Garbsen-Frielingen Phone: +49 5131 458-0

info@bullerdieck.de



## Ibis Budget\*

Rundestraße 7 30161 Hannover

Phone: +49 511 2355570

h3518@accor.com





Feb. 5 <sup>th</sup> :			
Departure	Location		
Bus 1:			
9 5:30 p.m.	PZH Garbsen		
5:35 p.m.	Globotel Business		
5:40 p.m.	Hotel Landhaus am See		
5:55 p.m.	Hotel Bullerdiek		
6:40 p.m.	Hotel Bullerdiek		
6:50 p.m.	Hotel Landhaus am See		
6:55 p.m.	Globotel Business		
7:30 p.m.	Arrival at Pelikan Hotel		
Bus 2:			
○ 5:30 p.m.	PZH Garbsen		
5:40 p.m.	Mercure Hotel		
6:00 p.m.	Ibis Budget		
6:00 p.m.	Novotel City		
6:15 p.m.	Pelikan Hotel		
O 6:50 p.m.	Mercure Hotel		
7:10 p.m.	Ibis Budget		

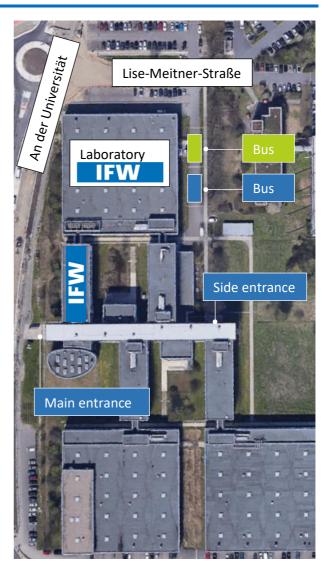


**Novotel City** 

Arrival at Pelikan Hotel

7:10 p.m.

7:30 p.m.



# **Departure Location**

# **Bus 1:**

10:30 p.m. Pelikan Hotel

All the offered Hotels

# Bus 2:

○ 11:15 p.m. Pelikan Hotel

All the offered Hotels



## Taxi

Bittner Taxengemeinschaft (Garbsen): +49 5131 2222

Hallo Taxi 3811 (Hanover): +49 511 3811

Taxi-Hannover-Airport (Hanover Airport): +49 163 294 1975

## Wi-Fi

Name: UHEvent

Password: Wk6f2LpA

# **Website and Social Media**

For further information, please visit the website:

(https://www.mic-conference.com/)



For further pictures and information, visit our Instagram account:







We look forward to welcoming you at the PZH in Garbsen!